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MINIMUM THICKNESS REQUIREMENTS

Minimum allowable thickness for a corresponding hardness in the respective scales

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	MINIMUM THICKNESS in.	MINIMUM THICKNESS mm	ROCKWELL			SUPERFICIAL ROCKWELL					
			C	A	B	15N	30N	45N	15T	30T	45T
	.006	0.15	---	---	---	92	---	---	---	---	---
	.008	0.20	---	---	---	90	---	---	---	---	---
	.010	0.25	---	---	---	88	---	---	91	---	---
	.012	0.30	---	---	---	83	82	77	86	---	---
	.014	0.36	---	---	---	76	78.5	74	81	80	---
	.016	0.41	---	86	---	68	74	72	75	72	71
	.018	0.46	---	84	---	---	66	68	68	64	62
	.020	0.51	---	82	---	---	57	63	---	55	53
	.022	0.56	69	79	---	---	47	58	---	45	43
	.024	0.61	67	76	94	---	---	51	---	34	31
	.026	0.66	65	71	87	---	---	37	---	---	18
	.028	0.71	62	67	80	---	---	20	---	---	4
	.030	0.76	57	60	71	---	---	---	---	---	---
	.032	0.81	52	---	62	---	---	---	---	---	---
	.034	0.86	45	---	52	---	---	---	---	---	---
	.036	0.91	37	---	40	---	---	---	---	---	---
	.038	0.96	28	---	28	---	---	---	---	---	---
	.040	1.02	20	---	---	---	---	---	---	---	---

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147 James Way, Southampton, PA 18966-3817, U.S.A.

Tel: 800-806-3924 (in USA only) 215-526-2200 (in PA and International); Fax:215-526-2192
email: info@newage1.com

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